

E31-230T33D User Manual

AX5243 230MHz 2W DIP Wireless Module





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1. Overview

1.1 Introduction

E31-230T33D is a 230M SMD wireless serial port module (UART) with AXSEM AX5243 RF chip imported from Switzerland, half duplex, transceiver integrated, transparent transmission mode, 225~237.6MHz frequency band (default 230MHz), TTL level output with air wake-up function (ultra-low power consumption).

The module has a FEC forward error correction algorithm, which has high coding efficiency and strong error correction capability. In the case of sudden interference, it



can actively correct the interfered data packets, greatly improving reliability and transmission distance. In the absence of FEC, such packets can only be discarded. The module has data encryption and compression function. The data transmitted by the module in the air is random, and the data interception is meaningless through strict encryption and decryption algorithms. The data compression function has the probability of reducing the transmission time, reducing the probability of interference, improving reliability and transmission efficiency.

E31-230T33D strictly abides by FCC, CE, CCC and other domestic and foreign design specifications, meets all RF related certifications, and meets export requirements.

1.2 Features

- The real testing distance reaches 8km;
- The max transmitting power is 2W;
- Support global license-free ISM 230MHz band;
- Support data transmission rate from 1.2kbps to 70kbps;
- Support low power mode, suitable for battery applications;
- Supports 3.3V~5.2V power supply, and more than 3.3V power supply can guarantee the best performance;
- Support advanced ultra-narrow band GFSK modulation.
- Industrial grade standard design, support for long-term use from -40 to 85 °C;
- SMA interface, easy connection of coaxial cable or external antenna.

1.3 Application

- Home security alarm and remote keyless entry;
- smart home and industrial sensors;
- wireless alarm security system;
- Building automation solutions;
- Wireless industrial grade remote control;
- Intelligent agriculture and oilfield solutions;
- health care products;
- Advanced Meter Reading Architecture (AMI);
- Automotive industry applications.



2. Specifications

2.1 Limit parameters

Main nanamatan	Perfor	mance	Remark
Main parameter	Mini. value	Max. value	Remark
supply voltage (V)	0	5.2	The module will be burnout
supply voltage (V)			permanently with over 5.5V
Blocking power (dBm)		10	There's small probability of burning
Blocking power (dBin)	-	10	module at close range use
Operating temperature (°C)	-40	85	

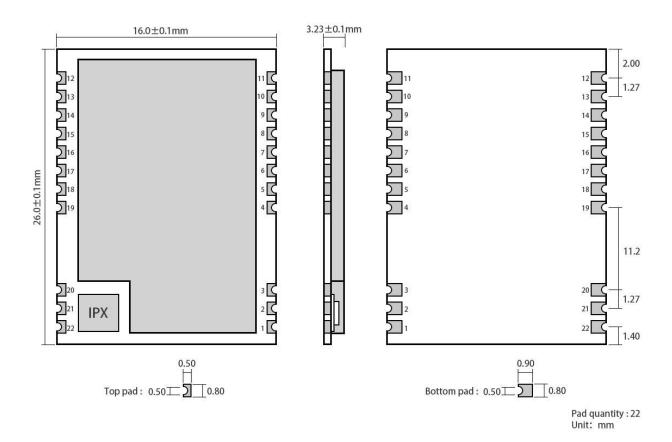
2.2 Working parameters

Main parameter		Performance			Remark
IVIZ	Main parameter		Typical	Max.	Remark
suppl	y voltage (V)	3.3	5.0	5.2	≥5.0V ensures output power
Commun	nication level (V)		3.3		For 5V TTL, it may be at risk of
Commu	ilication level (v)			burning down	
Operating temperature (°C)		-40	-	85	Industrial design
Working frequency (MHz)		225	-	237.6	Support ISM band
D	Transmit current(mA)		1030		Instant power consumption
Power	Receive current (mA)		15		
consumption	Sleep current (µA)		5		Software is shut down
Max. transmit power (dBm)		33.0	33.0	33.5	
Receiving sensitivity (dBm)		-125	-126	-127	Air data rate is 1.2kbps
Air data rate (bps)		1.2k	5k	70k	Controlled via user's programming

Main parameter	Description	Remark
Distance for reference	8000m	Test condition: clear and open area, antenna gain: 5dBi, antenna height: 2.5m, air data rate: 1.2kbps
subcontracting method	43 Byte	The max capacity for each packet
Buffer	512 Byte	
Modulation	GFSK	
Communication interface	TTL	@3.3V
Package	DIP	
Connector	2.54mm	
Size	37*60mm	
Antenna	SMA-K	50 ohm impedance



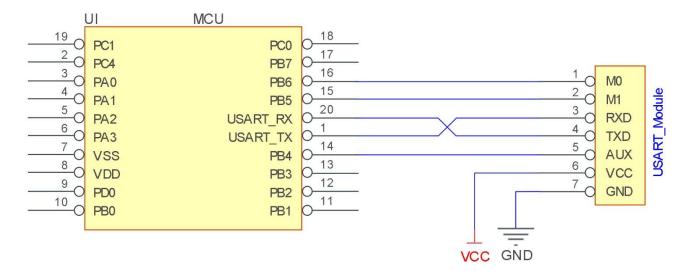
3. Size and pin definition



No.	Name	Direction	Function
1	140	Input	Work with M1 to decide 4 working modes of module (not suspended, if
1	M0	(Weak pull-up)	not used, could be grounded).
2	M1	Input	Work with M0 to decide 4 working modes of module (not suspended, if
2	IVII	(weak pull-up)	not used, could be grounded).
3	RXD	Innut	TTL UART inputs, connects to external (MCU, PC) TXD output pin. Can
3	KAD	Input	be configured as open-drain or pull-up input.
4	TXD	Output	TTL UART outputs, connects to external RXD (MCU, PC) input pin. Car
4	IAD	Output	be configured as open-drain or push-pull output
		C Output	To indicate module 's working status & wakes up the external MCU.
5	AUX		During the procedure of self-check initialization, the pin outputs low
			level. Can be configured as push-pull output (suspending is allowed).
6	VCC	Input	Power supply: 2.8~ 5.5V DC
7	GND	Input	Ground
8/9	Fixed orifice		Fixed orifice
10/11	Fixed orifice		Fixed orifice
12/13	Fixed orifice		Fixed orifice
14/15	Fixed orifice		Fixed orifice



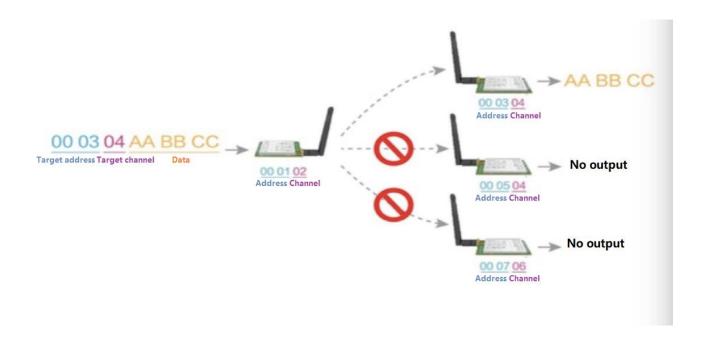
4. Connect to MCU



No.	Description (STM8L MCU)				
1	The UART module is TTL level, pls connect to the MCU of TTL				
2	For some MCU works at 5VDC, it may need to add 4-10K pull-up resistor for the TXD & AUX pin.				

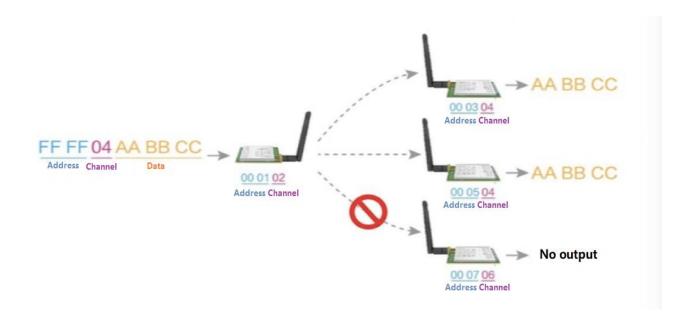
5 Function description

5.1 Fixed transmission





5.2 Broadcasting transmission



5.3 Broadcasting address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;
- When module A works as transmitter(same mode, transparent transmission), all the receivers with 0x04 channel can receive the data, to realize the broadcast transmission.

5.4 Monitor address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;
- When module A is the receiver, it can receive the data sent from all modules under channel 0x04, the purpose of monitor is realized.

5.5 Reset

• When the module is powered, AUX outputs low level immediately, conducts hardware self-check and sets the operating mode based on user's parameters. During the process, the AUX remains low level. After the process completed, the AUX outputs high level and starts to work as per the operating mode combined by M1 and M0. Therefore, users need to wait the AUX rising edge as the start of module's normal work.

5.6 AUX description

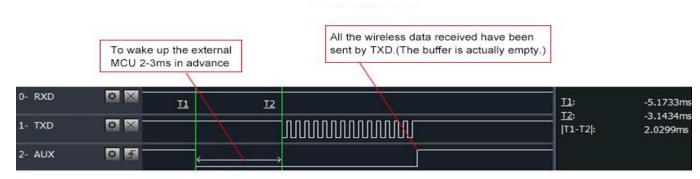
AUX Pin can be used as indication for wireless send & receive buffer and self-check.



• It can indicate whether there are data that are not sent yet via wireless way, or whether all wireless data has been sent through UART, or whether the module is still in the process of self-check initialization.

5.6.1 Indication of UART output

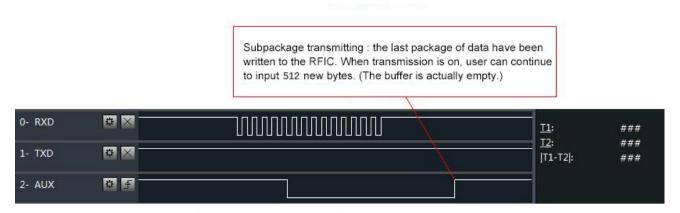
To wake up external MCU



Timing Sequence Diagram of AUX when TXD pin transmits

5.6.2 Indication of wireless transmitting

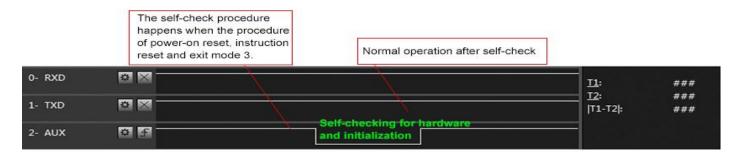
- Buffer (empty): the internal 512 bytes data in the buffer are written to the RFIC (Auto sub-packaging).
- When AUX=1, the user can input data less than 512 bytes continuously without overflow. Buffer (not empty): when AUX=0, the internal 512 bytes data in the buffer have not been written to the RFIC completely. If the user starts to transmit data at this circumstance, it may cause overtime when the module is waiting for the user data, or transmitting wireless sub package.
- When AUX = 1, it does not mean that all the UART data of the module have been transmitted already, perhaps the last packet of data is still in transmission.



Timing Sequence Diagram of AUX when RXD pin receives

5.6.3 Configuration procedure of module

• Only happened when Reset and exit sleep mode



Timing Sequence Diagram of AUX when self-check

5.6.4 Notes for AUX

- For function 1 & function 2 mentioned above, the priority should be given to the one with low level output, which means if it meets each of any low level output condition, AUX outputs low level, if none of the low level condition is met, AUX outputs high level.
- When AUX outputs low level, it means the module is busy & cannot conduct operating mode checking. Within 1ms since AUX outputs high level, the mode switch will be completed.
- After switching to new operating mode, it will not work in the new mode immediately until AUX rising edge lasts for 2ms. If AUX stays on the high level, the operating mode switch can be effected immediately.
- When the user switches to other operating modes from mode 3 (sleep mode) or it's still in reset process, the module will reset user parameters, during which AUX outputs low level.

6 Operating mode

There are four operating modes, which are set by M1 and M0, the details are as follows:

Mode (0-3)	M0	M1	Description	Remark
0 Normal mode	0 Normal mode 0 0 UART and wireless channel are open, transmission is on		UART and wireless channel are open, transparent transmission is on	The receiver must be Mode 0, 1
1 WOR mode	1	0	UART and wireless channel are open; The only difference with Mode 0: Before the data packet transmitting, it will add wake-up code automatically, in which the modules under mode 2 can be wake up.	The receiver can be mode0, 1, or 2
2 Power saving mode	0	1	UART receiving is closed, wireless channel is under WOR mode, after the wireless data is received, the wireless channel will be open and send the data out.	The transmitter must be mode 1. In this mode, the transmission is unavailable.
3 Sleep mode	1	1	The module enters sleep mode, but the parameters can be configured.	See more details in working parameters.

6.1 Mode switching

• Users can combine M1 and M0 with high and low levels to determine the operating mode. Two GPIOs of the MCU can be used to control mode switching; After changing M1 and M0: If the module is idle, after 1ms, it can start working according to the new mode; If the serial port data of the module has not been transmitted through the wireless, the new working mode can be switched after the transmission is completed; If the module receives the wireless data and transmits the data through the serial port, it needs to finish transmission before switching the new



- working mode; Therefore, mode switching can only be valid when AUX output is 1, otherwise it will delay switching.
- For example, in mode 0 or mode 1, users continuously inputs a large amount of data and simultaneously performs mode switching. At this time, the switching mode operation is invalid; the module will process all the user data before performing the new mode detection; Therefore, the general recommendation is to detect the output state of the AUX pin and switch after 2ms when the output is high.
- When the module is switched from other modes to sleep mode, if the data has not been processed yet; The module will process these data (including receiving and sending) before entering sleep mode. This feature can be used for fast sleep, which saves power; for example, the transmitter module works in mode 0, the user transmits the serial port data "12345", and then does not have to wait for the AUX pin to be idle (high level), and can directly switch to sleep mode. And the user's main MCU immediately sleeps, the module will automatically transmit the user data through the wireless, and automatically enters sleep within 1ms; This saves MCU's working time and reduces power consumption.
- Similarly, any mode switching can use this feature. After the module processes the current mode event, it will automatically enter the new mode within 1ms; thus eliminating the need for the user to query AUX and achieve the purpose of fast switching; For example, switching from the transmit mode to the receive mode; the user MCU can also enter sleep before the mode switch, and use the external interrupt function to acquire the AUX change, thereby performing mode switching.
- This operation mode is very flexible and efficient, and is designed according to the user's MCU's operation convenience, and can reduce the workload of the entire system as much as possible, improve system efficiency, and reduce power consumption.

6.2 Normal mode (Mode 0)

Type	When $M0 = 0$, $M1 = 0$, the module works on Mode 0
Transmitting	The module receives the users' data of serial port, and transmit 58 bytes wireless data packet. When the input data packet reaches 58 bytes, the module will start the wireless transmission, thus users can continue to input the transmitting data; When the input data packet is less than 58 bytes, the module will wait 3 bytes time, if there's no more data packet input, it means the data input finished, so the module will send all data packet out via wireless; After the module receives the first data packet, the AUX outputs low level; When module put all data into RF chip and start the transmission, the AUX outputs high level; At this time, it means the last data packet starts wireless transmission, users can continue to input 512 bytes data at most; The data packet sent in Mode 0 can be only received by the module with Mode 0 and Mode 1.
Receiving	The module always open the wireless receiving function on, then it can receive the data packet sent by Mode 0 and Mode 1. After receiving the data packet, the AUX of module outputs low level and after delaying 5ms, the wireless data will be transmitted via TXD pins of serial port. After all wireless data is transmitted via serial port, the AUX outputs high level.

6.3 WOR mode (Mode 1)

Туре	When $M0 = 1$, $M1 = 0$, the module works on Mode 1
Transmitting	The condition of module starting data packet transmission and the AUX function equal to Mode 0. The only difference is that module will add wake-up code automatically before each data packet. The length of wake-up code depends on the wake-up time set by users, the purpose of wake-up code is to wake up the module with Mode 2; So, the transmitting data in Mode 1 can be received by the module with Mode 0, 1, 2.
Receiving	It equals to Mode 0.



6.4 Power saving mode (Mode 2)

Туре	When $M0 = 0$, $M1 = 1$, the module works on Mode 2
Transmitting	The module is on sleep mode, serial port is close, so it cannot receive the serial port data of external MCU. Thus, this module does not feature wireless transmitting function.
Receiving	In mode 2, the transmitter must be work in Mode 1; Monitoring the wake-up code at regular time, once a valid wake-up code is received, the module continue to receive and wait for the entire valid data packet to be received; Then AUX outputs low level, after delaying 5ms, the serial port is open and the received wireless data will be transmitted via TXD, after that, AUX outputs high level; Wireless module continue to enter "Sleep-Monitor" working mode(polling); Set different wake-up time, the module has different receiving response time (max 2s) and different average power consumption(min 30uA); Users need to strike a balance between communication latency and average power consumption.

6.5 Sleep mode (Mode 3)

Type	When $M0 = 1$, $M1 = 1$, the module works on Mode 3
Transmitting	Transmitting the wireless data is unavailable.
Receiving	Receiving the wireless data is unavailable.
Configuration	Sleep mode can be used for module parameter setting. Use serial port 9600, 8N1 to set module working parameters via specific command format.
Note	When entering other modes from the sleep mode, the module will reconfigure the parameters. During the configuration process, AUX keeps low level; after that, AUX outputs high level, so it is recommended that the user detect the AUX rising edge.

7 Command format

In sleep mode (mode 3: M0 = 1, M1 = 1), the list of supported commands are as follows (only 9600, 8N1 format is supported when):

No.	Command format	Description
1	C0+Working parameters	The C0+5 byte working parameter is sent in hexadecimal format, 6 bytes in all, and must be sent continuously (power-down save)
2	C1+C1+C1	Three C1s are sent in hexadecimal format. The module returns the saved parameters and must be sent continuously.
3	C2+Working parameters	Send C2+5 byte working parameters in hexadecimal format, 6 bytes in all, must be sent continuously (power off without saving)
4	C3+C3+C3	Three C3s are sent in hexadecimal format. The module returns version information and must be sent continuously.
5	C4+C4+C4	Three C4s are sent in hexadecimal format, and the module will generate a reset and must be sent continuously.

7.1 Factory default parameter

			Factory de	fault parameter	value: C0 (00 00 18 50 44	
Module Model	Frequency	Address	Channel	Air data rate	Baud Rate	Serial port format	Transmitting power
E31-230T33D	230MHz	0x0000	0x19	1.2kbps	9600	8N1	2W



7.2 Working parameter reading

Instruction format	Detailed description
C1+C1+C1	In sleep mode (M0=1, M1=1), a command (HEX format) is issued to the module serial port: C1 C1 C1, the module will return the current configuration parameters, such as: C0 00 00 1A 17 44.

7.3 Version number reading

Instruction format	Detailed description
C3+C3+C3	In sleep mode (M0=1, M1=1), a command (HEX format) is issued to the module serial port: C3 C3 C3, the module will return the current configuration parameters, such as: C3 32 xx yy;the second byte represents the frequency, if it's 32,it is the applicable frequency of 433MHz, if it's 38, it is the applicable frequency of 470MHz, if it's 45, it is the applicable frequency of 868MHz; If it's 44, it is the applicable frequency of 915MHz; if it's 46, it is the applicable frequency of 170MHz; xx represents the version number, yy represents other features of module.

7.4 Reset instruction

Instruction format	Detailed description
C4+C4+C4	In sleep mode (M0=1, M1=1), a command (HEX format) is issued to the module serial port:: C4 C4 C4, the module will generate a reset; during the reset process, the module performs self-test, AUX output low level, After the completion of reset, the AUX outputs high and the module starts to work normally. At this time, Users can switch modes or initiate the next instruction.

7.5 Parameter setting instruction

0	Name				Description	Note
0	HEAD	Fixed (0xC0 or		nich indicates that this frame data is a introl command	Must be 0xC0 or C2 C0: The set parameters will be saved after power down. C2: The set parameters will not be saved after power down.
1	ADDH		High l	yte of m	odule address (default 00H)	00H-FFH
2	ADDL		Low b	yte of m	odule address (default 00H)	00H-FFH
3	SPED	7 0 0 1	6 0 1 0		Serial parity bit 8N1 (default) 8O1 8 E1 8N1 (equals to 00)	The serial port mode of the two communication parties can be different
		5	4	3	TTL Serial port rate (bps)	The baud rate of both parties can be
		0	0	0	Serial port baud rate 1200	different.
		0	0	1	Serial port baud rate 2400	The serial port baud rate has nothing to
		0	1	0	Serial port baud rate 4800	do with the wireless transmission



1
1 0 1 Serial port baud rate 38400 1 1 1 0 Serial port baud rate 57600 2 1 0 Wireless air data rate (bps) 0 0 0 Air data rate 1.2k (default) 0 0 1 Air data rate 2.4k 0 1 0 Air data rate 4.8k 0 1 1 Air data rate 9.6k 1 0 0 Air data rate 19.2k 1 0 1 Air data rate 50k 1 1 0 Air data rate 50k 1 1 1 Fixed point send enable bit (similar to MODBUS) 0 Transparent transmission mode 1 Fixed point transmission mode 1 Fixed point transmission mode 1 TXD, AUX open-drain outputs, RXD open-drain on some cases an external pull-up resistor of the module. Open-drain mode is more adaptable, and in some cases an external pull-up resistor of the module. Open-drain mode is more adaptable, and in some cases an external pull-up resistor.
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CHAN Communication channel 5, 4, 3, 2, 1, 0: (225M + CHAN * 0.2M), default 19H (230M) Fixed point send enable bit (similar to MODBUS) Transparent transmission mode 1 Fixed point transmission mode Fixed point transmission mode 1 TXD, AUX push-pull output, RXD pull up input TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor of the module. Open-drain mode is more adaptable, and in some cases an external pull-up resistor.
5, 4, 3, 2, 1, 0: (225M + CHAN * 0.2M), default 19H (230M) 7 Fixed point send enable bit (similar to MODBUS) 0 Transparent transmission mode 1 Fixed point transmission mode 1 TXD, AUX push-pull output, RXD pull up input 1 TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor.
5, 4, 3, 2, 1, 0: (225M + CHAN * 0.2M), default 19H (230M) 7 Fixed point send enable bit (similar to MODBUS) 0 Transparent transmission mode 1 Fixed point transmission mode 1 TXD, AUX push-pull output, RXD pull up input 1 TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor. 1 TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor.
Transparent transmission mode 1 Fixed point transmission mode 1 To drive mode (default 1) 1 TXD, AUX push-pull output, RXD pull up input 1 TXD, AUX push-pull output, RXD pull up input 1 TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor. 1 TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor.
low addresses and channels. When transmitting, the module changes its own address and channel, and when it is finished, it restores the original settings. 6
1 Fixed point transmission mode transmitting, the module changes its own address and channel, and when it is finished, it restores the original settings. 6 IO drive mode (default 1) 1 TXD, AUX push-pull output, RXD pull up input TXD, AUX push-pull output, RXD pull up input Open-drain mode is more adaptable, and in some cases an external pull-up resistor.
Fixed point transmission mode address and channel, and when it is finished, it restores the original settings. This bit is used to enable the internal pull-up resistor of the module. TXD, AUX push-pull output, RXD pull up input TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor. TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor.
address and channel, and when it is finished, it restores the original settings. 6
6 IO drive mode (default 1) 1 TXD, AUX push-pull output, RXD pull up input 1 TXD, AUX push-pull output, RXD pull up input TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor of the module.
1 TXD、AUX push-pull output, RXD pull up input pull-up resistor of the module. Open-drain mode is more adaptable, and in some cases an external pull-up resistor.
TXD、AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor in some cases an external pull-up resistor.
TXD, AUX open-drain outputs, RXD open-drain in some cases an external pull-up resistor
in some cases an external pull-up resisto
inputs may be required.
y
5 4 3 Wireless wakeup time Both transmitter and receiver module
0 0 0 250ms (default) work in mode 0. The delay time is inval:
5 OPTION 0 0 1 500ms and can be any value.
0 1 0 750ms The transmitter works in mode 1, and
0 1 1 1000ms will continue to transmit the call code for
1 0 0 1250ms the corresponding time.
1 0 1 1500ms The receiver works in mode 2, which
1 1 0 1750ms refers to the receiver's listening interval
(wireless wake-up) and can only receive
1 1 2000ms data from the module working in mode
2 FEC switch After the FEC is turned off, the actual
2 FEC switch After the FEC is turned off, the actual 0 Turn off FEC data transmission rate is increased, but
0 Turn off FEC data transmission rate is increased, but



							1.1	application. Both sides of the communication must be turned on or				
									off.			
		1	0	Trans	Transmitting power (Approximate value)				The automal marron grantly marrial			
		0	0					The external power supply must provide				
		0	1	33dBm				than 2A current output capability.				
		1	0	1 33dBm				And ensure that the power supply ripple is less than 100mV.				
		1	1					is iess ti	15 1055 than 100m v.			
Fo				r example (The mean	ing of the No	o. 3 "SPED"	byte) :				
T	The binary digit of the byte			7	6	5	4	3	2	1	0	
Speci	Specific value (Users configure)			0	0	0	1	1	0	1	0	
Meaning		Serial parity bit 8N1		Serial	port baud rat	e 9600	9600 Air data rate 2.4k		4k			
Co	orresponding	hexadecin	nal		1		1					

8 Hardware design

- It is recommended to use a DC regulated power supply to supply power to the module. The power supply ripple factor should be as small as possible, and the module needs to be reliably grounded.
- Please pay attention to the correct connection of the positive and negative poles of the power supply. If the reverse connection is made, the module may be permanently damaged.
- Please check the power supply to ensure that it's within the recommended power supply, or the module will be permanently damaged if it exceeds the maximum value.
- Please check the stability of the power supply, and the voltage cannot be fluctuated frequently;
- When designing the power supply circuit for the module, it is often recommended to reserve more than 30% of the margin, which is beneficial for long-term stable operation of the whole machine
- The module should be as far away as possible from the power supply, transformers, high-frequency wiring and other parts with large electromagnetic interference;
- High-frequency digital routing, high-frequency analog routing, and power routing must be avoided under the module. If it is necessary to pass the module, it is assumed that the module is soldered to the Top Layer, and the copper is applied to the Top Layer of the module contact part(Copper is well grounded), and must be close to the digital part of the module and routed in the Bottom Layer;
- Assuming that the module is soldered or placed in the Top Layer, it is also wrong to randomly route the Bottom Layer or other layers, which will affect the spurs and receiving sensitivity of the module in varying degrees;
- Assume that there are devices with large electromagnetic interference around the module that will greatly affect the
 performance of the module. It is recommended to keep away from the module according to the strength of the
 interference. If necessary, appropriate isolation and shielding can be done.
- Assume that there are traces with large electromagnetic interference around the module (high-frequency digital, high-frequency analog, power trace), which will greatly affect the performance of the module. It is recommended to stay away from the module according to the strength of the interference. If possible, users can do some proper isolation and shielding;
- If the communication line uses 5V level, it must be connected in series with 1k-5.1k resistor (not recommended,



there is still risk of damage);

- Try to stay away from some physical layers which is 2.4GHz TTL protocol, for example: USB3.0;
- The antenna installation structure has a great influence on the performance of the module. Make sure that the antenna is exposed, preferably vertically. When the module is installed inside the casing, a good antenna extension cable can be used to extend the antenna to the outside of the casing;
- The antenna can not be installed inside the metal case, which will greatly reduce the transmission distance.

9 FAQ

9.1 Transmission distance is not ideal

- When there is a linear communication obstacle, the communication distance will be correspondingly reduced;
- Temperature, humidity, and co-channel interference will lead to an increase in communication packet loss rate;
- The ground absorbs and reflects radio waves, so the test results close to the ground are poor.
- Seawater has a strong ability to absorb radio waves, so the seaside test results are poor.
- There are metal objects near the antenna, or placed in the metal shell, the signal attenuation will be very serious;
- Power register setting error, air data rate setting is too high (the higher the air data rate, the closer the distance);
- The low voltage of the power supply is lower than the recommended value at room temperature, and the lower the voltage, the smaller the power;
- The matching degree of antenna and module is poor, or the quality of the antenna itself.

9.2 Module is easy to damage

- Please check the power supply to ensure that it's within the recommended power supply, or the module will be permanently damaged if it exceeds the maximum value.
- Check the stability of the power supply and the voltage cannot be fluctuated frequently.
- Please ensure that the installation process is anti-static, and the high-frequency components are electrostatically sensitive
- Please ensure that the humidity during installation and use is not too high because some components are humidity sensitive devices.
- If there is no special demand, it is not recommended to use it at too high or too low temperature.

9.3 Bit error rate is too high

- There are co-channel signal interference nearby, away from interference sources or modify frequency and channel to avoid interference;
- The undesirable power supply may also cause messy code, and ensure the reliability of the power supply.
- The quality of extension line and feeder are poor or too long, which also cause high bit error rate;

10 Welding operation guidance

This type is full-sized module, when the welder welds the module, he must be welding according to the anti-static



regulation. This product is allergic to static, randomly welding the module will have the chance of damaging it permanently.

11 E31 Series

Product	Chip	Frequenc	Transmitting	Test distance	Air data rate	Packin	Size	Antenna
Model	Cmp	y Hz	power dBm	km	bps	g	mm	Antenna
<u>E31-230T33D</u>	AX5243	230M	33	8	1.2k~70k	DIP	37 * 60	SMA-K
<u>E31-230T27D</u>	AX5243	230M	27	5	1.2k~70k	DIP	24 * 43	SMA-K
E31-230T17D	AX5243	230M	17	2	1.2k~70k	DIP	21 * 36	SMA-K
E31-433T33D	AX5243	433M	33	8	1.2k~70k	DIP	37 * 60	SMA-K
<u>E31-433T30D</u>	AX5243	433M	30	6	1.2k~70k	DIP	24 * 43	SMA-K
E31-433T27D	AX5243	433M	27	4	1.2k~70k	DIP	24 * 43	SMA-K
E31-433T17D	AX5243	433M	17	2.1	1.2k~70k	DIP	21 * 36	SMA-K
E31-433T17S	AX5243	433M	17	2	1.2k~70k	SMD	17 * 30	Stamp hole+IPEX
E31-433T17S3	AX5243	433M	17	2	1.2k~70k	SMD	16 * 26	Stamp hole+IPEX

12 Antenna Instruction

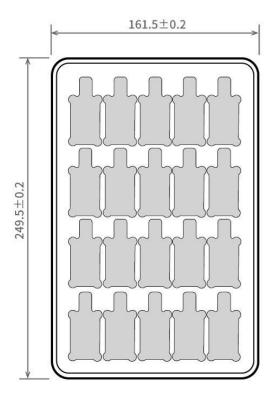
12.1 Antenna recommendation

The antenna plays an important role in the communication process. The inferior antenna often has a great impact on the communication system. Therefore, we recommend our antennas, which have excellent performance and reasonable price, to support our wireless modules.

Pr	oduct Model	Туре	Frequency Hz	Interface	Impedance Ω	Height	Cable	Features
<u>T2</u>	X230-XPH-300	Sucker antenna	230M	SMA-J	50	74.5cm	300cm	Vehicle sucker antenna, super high gain
T	X230-XP-200	Sucker antenna	230M	SMA-J	50	35cm	200cm	Sucker antenna, high gain
-	ГХ230-ЈК-20	Rubber antenna	230M	SMA-J	50	200mm	-	Flexible, omni antenna
-	ГХ230-ЈК-11	Rubber antenna	230M	SMA-J	50	110mm	-	Flexible, omni antenna



13 Batch packaging method





Unit: mm Each Layer: 20 pcs Each Package: 5 layers



Revise history

Version	Date	Description	Issued by
1.00	2017-11-17	Initial version	huaa
1.20	2018-01-29	Content updated	huaa
1.30	2018-10-17	New model added	huaa
1.40	2020-7-9		Li
1.50	2023-12-26	Content revision	Bin

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